

OIL PAN TORQUE SEQUENCE

- 1 Install the oil pan and attach all screws until they just make contact with the pan.
- 2 After all screws are installed, tighten screws in order 1 through 23 as shown in the schematic.



FIGURE 1
TIGHTENING TORQUE FOR SCREWS ON A PLASTIC OIL PAN = 10 Nm $\pm$ 1.0 Nm.